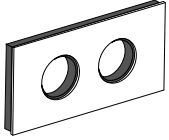


PRODUCT SELECTION CHART - SYSTEM 636

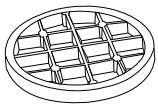
	Dimension		Product Code
	inches	mm	

Faceplate – Rectangular (white w/ self sealing foam back)



2	50	196216
2-1/2	65	196218
3	75	196219

Termination Vent Screens

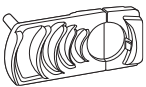


* 2	50	196050
* 3	75	196051
* 4	100	196052
+ 6	150	196090
+ 8	200	196091

Vent screens are not ULC S636 Certified.
Friction fit vent screens inside termination fitting bells to prevent debris & rodents from entering vent.

* Polyethylene + Stainless Steel

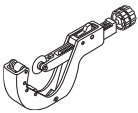
Deburring Tool (deb 4)



1-1/2 to 4 pipe	40 to 100 pipe	196246
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To ensure quality solvent cement connections, deburr all pipe ends prior to cementing. For guidance on deburring 6" & 8" (150mm & 200mm) pipe, contact IPEX.

Cutter



1-1/2 to 3	40 to 75	196247
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	Dimension		Product Code
	inches	mm	

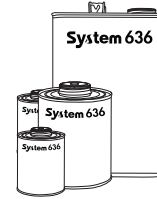
PVC cement



1 pint	473	196040
1 quart	946	196041

Low VOC

CPVC cement



1 pint	473	196046
1 quart	946	196047
1 gallon	3785	196015

Low VOC

also certified for transitions to PVC

Transition Cement



1 pint	473	196044
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for transitions to ABS only

PVC / CPVC Primer



1 pint (purple)	473 (purple)	196042
1 pint (clear)	473 (clear)	196017
1 quart (purple)	946 (purple)	196043

Low VOC

- Primer shall be used when installing System 636® PVC or CPVC products at temperatures below 0°C (32°F).
- Primer is always required on 6" & 8" CPVC.
- Primer is required in some jurisdictions regardless of temperature, verify with your local Authority Having Jurisdiction.

Note: Use only System 636 cements and primers. Substituting other cements and primers will void certification and warranty.

All pint and quart cans supplied with dauber (applicator) for use up to 4".

Swab



gallon	3785	074456
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For pipe diameters 6" and larger fits 196015 can.

PVC Note: For use with gas fired appliances producing flue gases 65°C (149°F) or less.

CPVC Note: For use with gas fired appliances producing flue gases 90°C (194°F) or less.

IPEX Solvent Cements

Choosing the correct cement is a vital link in a thermoplastic piping system. Although cement is one of the most critical components of a piping system, it is most often overlooked.

Cements are formulated to best meet specific needs – for example, general-purpose cement is thinner and less aggressive in bonding than heavy-duty industrial cement.

IPEX offers a wide range of high strength solvent cements for thermoplastic piping systems. Regular, medium, heavy or extra heavy cements are specially formulated for PVC pipe and fittings up to 900 mm (36") diameter for both pressure and non-pressure applications, CPVC through 300 mm (12") diameter and ABS through 200 mm (8") diameter.

IPEX offers a complete range of cements, primers and applicators so installers can choose the RIGHT ONE for their project and, following the basic steps, be assured of a good joint every time.

Call your nearest IPEX representative for assistance with this critical part of your plastic piping system. On-the-job training, videos and instruction booklets are all available to help ensure you achieve perfect results.

APPLICATIONS

- Industrial Piping Systems
- Plumbing Piping Systems
- Pressure & Non-pressure applications

STANDARDS



ASTM D2235	ABS Solvent Cements
ASTM D2564	PVC Solvent Cements
ASTM D2846	CPVC Solvent Cements
ASTM D3138	Transition Cements
ASTM F493	CPVC Solvent Cements
ASTM F656	Primers

i DID YOU KNOW?

You can take IPEX's 'Solvent Cements Online Training' course, developed by leading experts in thermoplastic systems and offered through the IPEX Training Room. To register for this course go to www.ipexinc.com.

CEMENTS AND PRIMERS



SELECTION GUIDES

General Purpose Solvent Cement Products		
Product	IPEX Products / Material	Size Range
Xirtec 05	Xirtec PVC Sch 40/80 Pressure	up to 6" (Sch 40) up to 4" (Sch 80)
Xirtec 11	Xirtec PVC Sch 40/80 Pressure	up to 12"
Xirtec 17	Xirtec PVC Sch 40/80 Pressure	up to 12"
Xirtec 19	Xirtec PVC Sch 40/80 Pressure	14" to 30"
Xirtec 24	Corzan CPVC Sch 40/80 Pressure	up to 12"
IPS 729	Corzan CPVC Sch 40/80 Pressure	14" and larger
Xirtec 7	Primer for Xirtec PVC and Corzan	all sizes
IPEX 04	PVC Building Drain Sewer, Septic	3" to 6"
IPEX 25	PVC Wet/Dry Rigid PVC or Flexible	up to 6" (Sch 40) up to 4" (Sch 80)
IPEX 47	PVC Pool/Spa Rigid PVC or Flexible	up to 6" (Sch 40) up to 4" (Sch 80)
IPEX 95	PVC Flexible	up to 6" (Sch 40) up to 3" (Sch 80)
IPEX 71	ABS Drain, Waste and Vent	up to 6"
IPEX 90	PVC-ABS Transition Low Pressure	up to 6" (Sch 40) up to 4" (Sch 80)
IPEX 96	PVC-ABS Transition Non-Pressure	up to 6" (Sch 40)

Product Specific Cements		
Product	Application	Size Range
System 15 / XFR Cement	Drain, Waste & Vent	1-1/2" to 6" (One-Step) 8" and larger (Two-Step)
System 15 / XFR Primer	Drain, Waste & Vent	1-1/2" to 6" (optional) 8" and larger (mandatory)
System 636 PVC	Flue Gas Vent	up to 4"
System 636 CPVC	Flue Gas Vent	up to 8"
System 636 Primer	Flue Gas Vent	up to 4" (at 0°C or lower) 6" & 8" (mandatory)
System 636 Transition Cement	Flue Gas Vent (ABS Transitions)	1-1/2" to 6"
AquaRise One-Step Cement	AquaRise Pressure	1/2 to 2" (do not use primer)
AquaRise Two-Step Cement & Primer	AquaRise Pressure	2-1/2", 3", 4"
IPEX 100	Scepter PVC Conduit/Duct	up to 6"
IPEX 100T Primer	Scepter PVC Conduit/Duct	all sizes (cold weather)
BlazeMaster One-Step	BlazeMaster CPVC	3/4" to 3"
Duraplus	Duraplus ABS Pressure	up to 12"



SYSTEM 636® CEMENTS & PRIMERS

	Volume		Product Code
	imperial	metric	

SYSTEM 636 PVC CEMENT

GREY ■

LOW VOC, 3 Year Shelf Life

Suitable for use with System 636 Flue Gas Venting, Type BH, Class IIA 65°C (149°F) pipe and fittings.

Meets ASTM D2564 "Standard Specification for Solvent Cements for Polyvinyl Chloride (PVC) Plastic Piping Systems".

Medium-bodied, fast setting, PVC cement certified as a system component for use with all diameters of System 636 PVC pipe and fittings. System 636 PVC/CPVC Primer is required for installation temperatures at or below 0°C (32°F).



pint	473 ml	196040
quart	946 ml	196041

	Volume		Product Code
	imperial	metric	

SYSTEM 636 PVC/CPVC ABS TRANSITION CEMENT

CLEAR □

LOW VOC, 3 Year Shelf Life

Suitable for use with System 636 Flue Gas Venting pipe and fittings .

Meets performance standard of ASTM F493.

Medium-bodied, fast setting, low pressure, PVC/CPVC ABS transition cement certified as a system component for use with all diameters of System 636 PVC/CPVC pipe and fittings. System 636 PVC/CPVC Primer is required on PVC/CPVC surfaces for installations temperatures at or below 0°C (32°F). **DO NOT USE PRIMER ON ABS SURFACES.**



1 pt	473 ml	196044
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SYSTEM 636 CPVC CEMENT

ORANGE ■

LOW VOC, 2 Year Shelf Life

Suitable for use with System 636 Flue Gas Venting, Type BH, Class IIB 90°C (194°F) pipe and fittings.

Meets ASTM F493 "Standard Specification for Chlorinated Polyvinyl Chloride (CPVC) Plastic Pipe and Fittings".

Heavy-bodied, medium setting, CPVC cement certified as a system component for use with all diameters of System 636 PVC or CPVC pipe and fittings. System 636 PVC/CPVC Primer is required for installation temperatures at or below 0°C (32°F) for sizes 150 mm and 200 mm (6" and 8").



pint	473 ml	196046
quart	946 ml	196047
gallon	3785 ml	196015

SYSTEM 636 PVC/CPVC PRIMER

CLEAR/PRUPLE □ ■

LOW VOC, 3 Year Shelf Life

Suitable for use with System 636 Flue Gas Venting pipe and fittings that meet ULC S636 standards.

Meets ASTM F656 "Standard Specification for Primers for use in Solvent Cement Joints of Polyvinyl Chloride (PVC) Plastic Pipe and Fittings"

System 636 PVC/CPVC Primer is certified as a system component for use with all diameters of System 636 PVC/CPVC pipe and fittings. System 636 PVC/CPVC Primer is required on PVC and CPVC surfaces only for installation temperatures at or below 0°C (32°F). **DO NOT USE PRIMER ON ABS SURFACES.**



CLEAR

pint	473 ml	196017
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PURPLE

pint	473 ml	196042
quart	946 ml	196043