

BLUE BRUTE FITTINGS

Blue Brute Fittings 4" - 12" (100mm - 300mm)
IPEX Centurion Fittings 14" - 24" (350mm - 600mm)

BLUE BRUTE

Blue Brute fittings are injection molded and are even tougher than the pipe. Blue Brute fittings have a wall thickness 25% greater than DR18 pipe, and some custom-made fabricated fittings are wrapped with a tough layer of fiberglass for extra protection.

APPLICATIONS

- Municipal Water Systems
- Fire Lines
- Industrial Lines
- Forcemains
- Irrigation Lines

STANDARDS

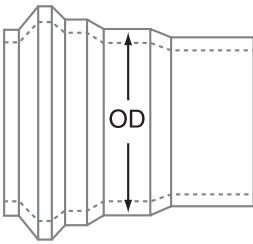


ADVANTAGES

- 1 Corrosion-Proof Performance**
Blue Brute systems are immune to corrosion from aggressive soils and galvanic action.
- 2 Superior Hydraulics**
The glass-like finish of PVC reduces friction losses and eliminates the tuberculation common in iron pipes. As a result, pumping costs are reduced and water quality is maintained.
- 3 Strength**
A thicker bell results in a more robust fitting.
- 4 Gasket Options**
All Blue Brute fittings are shipped with standard gaskets that accept cast-iron-sized PVC pipe. Transition gaskets for IPS-sized pipe are an option for all sizes. For applications where fittings must be buried in soil with hydrocarbon contamination, Nitrile gaskets are available.
- 5 Saves Time & Money**
A consistent O.D. for each size simplifies the restraint selection. Each fitting is labeled with the O.D. information for easy identification and restraint selection.



PRODUCT SELECTION CHART - PC/PR 235 psi (1620 kPa)



Bell OD for Joint Restraint Selection

Size	Min.	Max.
4"	5.44"	5.61"
6"	7.84"	8.03"
8"	10.29"	10.55"
10"	12.69"	12.96"
12"	15.07"	15.46"



11-1/4° Elbow B x B



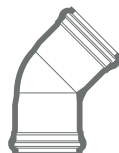
Dimension	Product Code	
	inches	mm
4	100	273104
6	150	073091
8	200	073092
* 10	250	273093
* 12	300	273094

22-1/2° Elbow B x B



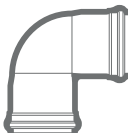
4	100	073105
6	150	073106
8	200	073107
10	250	073108
12	300	073109

45° Elbow B x B



4	100	073120
6	150	073121
8	200	073122
10	250	073123
12	300	073124

90° Elbow B x B



4	100	073150
6	150	073151
8	200	073152
10	250	373012
12	300	373013

DR18, 5° CIOD Bend



6	150	273076
8	200	273077
* 10	250	273078
* 12	300	273079

* Denotes Fabricated Fitting