

# Sta-Kon®

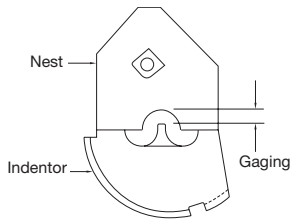
## Application Tools



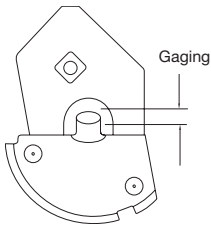
TBM6

Installs D thru M non-insulated terminals and splices, RD thru RM nylon insulated terminals and splices

Close handles until lower die touches upper die. Measure distance between ends of handles. Distance must be 11" min. and 14" max. If it is less than 11" or more than 14", the tool needs adjustment.



Use in installing tool Cat. No. TBM6 and TBM6S

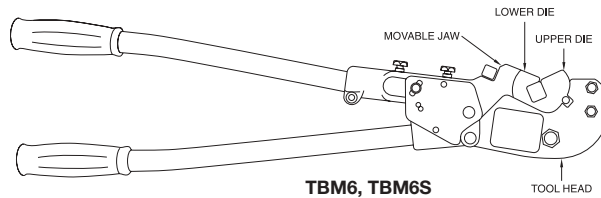


Use in installing tool Cat. No. TBM6 & TBM6S



### Toggle Type Hand Tools

Cat. No.	For Use With Sta-Kon® Series	Std. Pkg.	Wt. Ea.
TBM6	D thru M (Dies not included) RD thru RM	1	9
TBM6S	D thru M (Dies not included) RD thru RM with Shure-Stake®	1	9



TBM6, TBM6S

### Installing Dies for Non-Insulated Code and Aircraft Sta-Kon® Terminals

Cat. No.		Term. Size	Gaging ± .010
Nest Stationary Die	Indentor Movable Die		
11803		D	.152
11803		E (Tubular)	.152
11805		E (Brazed), F (Tubular)	.167
11806	11802	F (Brazed), G	.206
11807		H	.234
11808		J	.272
11809		K	.250
11810		L	.266
11811		M	.312

### Installing Dies for Nylon Insulated Sta-Kon® Terminals TBM6 & TM6S Tool

Cat. No. Die Set	Term. Size	Gaging ± .010
11821	RD	.170
11822	RE	.202
11823	RF	.254
11824	RG	.321
11825	RH	.339
11826	RJ	.370
11827	RK	.382
11828	RL	.456
11829	RM	.554

### TBM60RS Short Handle Ratchet Tool

Cat. No.	For Use With Sta-Kon Series	Std. Pkg.	Wt. Ea.
TBM60RS	D thru M (Uninsulated terminals) RD thru RM (Insulated terminals)	1	6

#### Gaging Procedure

1. Ratchet handles until jaws are fully closed.
2. Insert GO, NO-GO gage into nest. GO gage should enter freely. NO-GO gage should not enter.