



## Introduction

### Color-Keyed® Special Lugs for Special Problems — Angled, Shaped and Flared the Way You Need Them

Thomas & Betts can solve your difficult wire bending and terminating problems in confined power distribution panels, switchgear and motor control enclosures.

We have the design and production capability to deliver exactly the type lug you need, shaped the way you need.

- Straight, 45° and 90° angle
- Stacking or non-stacking
- Narrow-tongue or standard
- Tin, silver and nickel plating available

Thomas & Betts offers an extensive line of copper Color-Keyed® lugs for #8 AWG through 1000 kcmil flex and code cables. The lug tongues are modified in several different configurations to meet your exact needs: 45° and 90° bend angles, narrow-tongues to fit into circuit breakers, offset tongues to stack two cables and special stud hole drilling. These special configurations let you:

1. Run cable directly to the bus bar with no bending
2. Terminate into very narrow spaces
3. Utilize minimal bus bar space

The specially designed lugs help you “clean up” your cabling in crowded enclosures.

The pictures show some examples of how and where the lugs can be used.



### Customized Color-Keyed® Connectors for Copper Cables

- Standard and special tongue angles, stacking and non-stacking, bolt holes sizes and centers, protective platings.
- Specially modified one and two hole copper Color-Keyed® compression lugs, Series 54100, 54200, 54850BE and 54930BE for flex and code copper stranded cables. Material: high-conductivity wrought copper.
- Minimum order quantity: Standard package quantity by cable size. Consult your Regional Sales Office for price and delivery. All customized lugs are made to order and cannot be cancelled.



## Introduction

### Order Form (to be scanned or photocopied)

Catalogue No. \_\_\_\_\_ Qty. \_\_\_\_\_

#### Design Controls and Requirements

All "MADE-UP" catalogue numbers start with a standard or basic catalogue number and are followed by the customer-required extra features: Tongue shape, bolt hole size, distance between bolt holes, stacking, plating and inspection hole (peep hole). A code letter or a number has been assigned to each extra feature. See CODE CABLE TABLE below.

- Notes: 1) Lack of any of the extra features on the "MADE-UP" catalogue number means that the standard Cat. No. features are prevalent.  
 2) If either bolt hole size or distance between bolt holes needs to be changed from standard Cat. No., both code numbers will appear on the "MADE-UP" Cat. No. (see example below).

#### Cat. No. 54212UB0416BSP

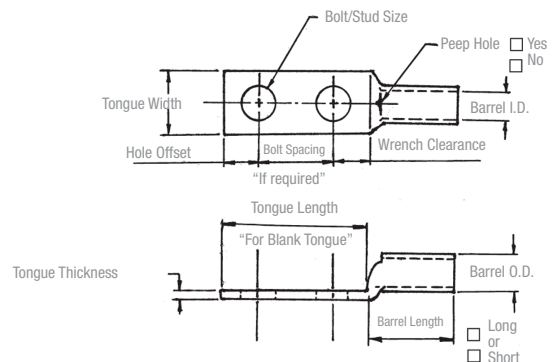
<b>54212</b>	<b>UB</b>	<b>04</b>	<b>16</b>	<b>B</b>
2 hole 4/0 Cu lug basic cat. no.	90° bend	1/4 in. bolt hole	1 in. hole spacing	bottom stack

#### Code Cable Table

Tongue Shape		Bolt Holes Size .020		Code	Bolt Hole Centers		Stacking		Finish (Plating)		Inspection Hole (Long Barrel)		Inspection Hole (Short Barrel)	
Type	Code				Center to Center (in.)	Code	Type	Code	Type 1	Code	I.D.	Code	I.D.	Code
45°	UF	#8	0.173	02	1/2	08	Top	T**	Silver	SP	Peep Hole	PH	Blind End	BE
90°	UB	#10	0.204	03	5/8	10	Bottom	B	Lead	LP				
Blank	BT	1/4	0.281	04	3/4	12			Nickel	NP	150°			
(No Bolt Hole)		5/16	0.344	05	7/8	14			Plain Finish	PF				
		3/8	0.406	06	1	16			No Marking	NM				
		1/2	0.531	08	1-1/8	18								
		5/8	0.656	10	1-1/4	20								
		3/4	0.812	12	1-3/8	22								
		1/8	0.937	14	1-1/2	24								
		1	1.062	16	1-5/8	26								
					1-3/4	28								
					*1-7/8	30								
					*2	32								

\* These bolt centers are not available for bolt holes larger than 13/16 in.  
 \*\* Not required for 45° & 90° Top Stacking.

<b>Cable</b>	<b>Code</b>	<input type="checkbox"/>
	<b>Weld</b>	<input type="checkbox"/>
<input type="checkbox"/> #8	<input type="checkbox"/> #6	<input type="checkbox"/> #4
<input type="checkbox"/> #2	<input type="checkbox"/> #1	<input type="checkbox"/> 1/0
<input type="checkbox"/> 2/0	<input type="checkbox"/> 3/0	<input type="checkbox"/> 4/0
<input type="checkbox"/> 250 kcmil & up (Code cable Only)		



## Introduction

### Tongue Specifications — See Chart “A” for Dimensions

Stud Sizes		
<input type="checkbox"/> #8	<input type="checkbox"/> #10	<input type="checkbox"/> 1/4 in.
<input type="checkbox"/> 5/16 in.	<input type="checkbox"/> 3/8 in.	<input type="checkbox"/> 1/2 in.
<input type="checkbox"/> 5/8 in.	<input type="checkbox"/> 3/4 in.	<input type="checkbox"/> 7/8 in.
<input type="checkbox"/> 1 in.		



**Chart A**

Nominal Bolt Hole	Hole Offset	Min. Wrench Clearance	Tongue Width Cable Size										
			#8 Code #8 Weld	#6 Code #6 Weld	#4 Code	#2 Code #4 Weld	#1 Code #2 Weld	1/0 Code #1 Weld	2/0 Code 1/0 Weld	3/0 Code 2/0 Weld	4/0 Code 3/0 Weld	250 Code	
#8	0.173	0.200	0.240	0.406	0.437	0.562	0.593	0.672	0.750	0.825	0.937	1.030	1.125
#10	0.204	0.218	0.250										
1/4	0.281	0.250	0.312	0.469	0.500								
5/16	0.344	0.375	0.406	0.562	0.562	0.594	0.675						
3/8	0.406	0.375	0.440	0.578	0.578		0.750	0.750					
1/2	0.531	0.500	0.562										
5/8	0.656	0.812	0.875										
3/4	0.812	0.750	0.770	-	-	-	-	-	-	-	-	-	-
*7/8	0.937	0.875	0.890										
*1	1.062	0.937	1.000										

\* These bolt holes are available in one hole lug only. Dimensions are in inches.

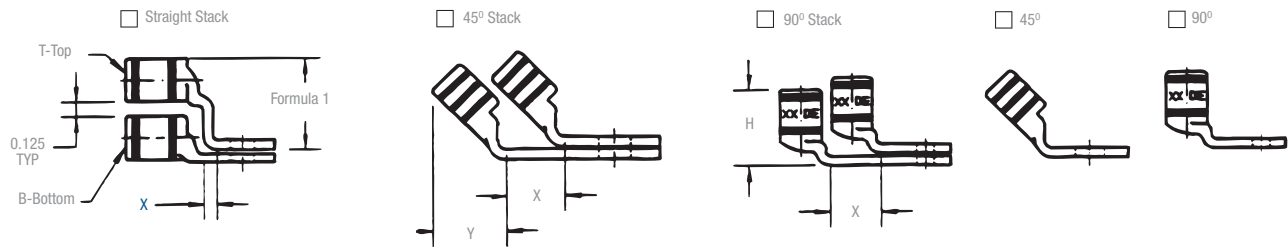
**Chart B**

Cable Size	Tongue Thickness	Straight Lug Barrel Length		Barrel		Dim. "X" Stacked Lugs			Dim. "Y"		Dim. "H"	
		Short	Long	O.D.	I.D.	Straight	45°	90°	Short	Long	Short	Long
#8	0.080	0.635	0.935	0.260	0.180	0.158	0.478	0.394	0.595	0.808	0.779	1.079
#6	0.081	0.675	0.975	0.296	0.215	0.134	0.544	0.432	0.587	0.799	0.767	10.67
#4	0.099	0.685	0.985	0.365	0.266	0.175	0.622	0.502	0.637	0.849	0.838	1.138
#2	0.108	0.815	1.115	0.410	0.302	0.216	0.649	0.535	0.711	0.923	0.958	1.258
#1	0.106	0.825	1.275	0.467	0.361	0.212	0.731	0.592	0.710	1.028	0.956	1.406
1/0	0.125	0.975	1.325	0.520	0.396	0.250	0.789	0.646	0.794	1.042	1.075	1.425
2/0	0.125	0.965	1.315	0.571	0.446	0.250	0.859	0.696	0.829	1.077	1.125	1.475
3/0	0.125	1.085	1.435	0.632	0.507	0.250	0.946	0.757	0.900	1.148	1.225	1.575
4/0	0.137	1.255	1.705	0.701	0.564	0.274	1.031	0.826	1.015	1.333	1.387	1.837
250	0.137	1.375	1.925	0.766	0.629	0.274	1.123	0.891	1.085	1.474	1.487	2.037
300	0.153	1.900	2.675	0.850	0.660	0.459	1.226	0.975	1.180	1.726	1.924	2.679
350	0.177	2.090	2.896	0.926	0.720	0.531	1.333	1.103	1.267	1.830	2.096	2.896
400	0.173	2.460	2.980	0.960	0.757	0.519	1.370	1.085	1.551	1.913	2.484	2.984
500	0.218	2.670	3.610	1.100	0.852	0.654	1.514	1.225	1.629	2.266	2.669	3.619
600	0.244	2.900	3.490	1.200	0.926	0.732	1.630	1.325	1.762	2.147	2.897	3.497
700	0.228	2.784	-	1.255	0.997	0.684	1.662	1.375	1.780	-	3.011	-
750	0.270	3.050	3.925	1.330	1.030	0.810	1.745	1.455	1.827	2.434	3.050	3.925
800	0.266	3.213	-	1.375	1.079	0.800	1.728	1.625	1.952	2.787	3.213	4.554
900	0.313	3.450	4.550	1.500	1.145	0.940	1.900	1.650	2.065	-	1.387	-
1,000	0.297	3.356	4.500	1.550	1.203	0.890	2.070	1.675	2.031	2.787	1.487	4.506

Stacking lugs are available for one bolt only. Consult your Regional Sales Office for details. Straight: 700 kcmil & up; 45°: 400 kcmil & up; 90°: 500 kcmil & up. Dimensions are in inches.

## Introduction

### Tongue Specifications — See Chart “A” for Dimensions



Formula 1 = (0.125 + 2 (OD) + 0.037 – Tongue Thickness)

### Chart C

Tongue Width 0.030 / Code Cable Size											
Bolt Hole Size	300 kcmil 4/0 Weld	350 kcmil	400 kcmil	500 kcmil 400 Weld	600 kcmil 500 Weld	1325/24	700 kcmil	750 kcmil	800 kcmil	900 kcmil	1000 kcmil
#8	-	-	-	-	-	-	-	-	-	-	-
#10	-	-	-	-	-	-	-	-	-	-	-
1/4	1.250	1.355	1.410	1.605	1.745	1.805	1.840	1.935	2.010	2.180	2.265
5/16											
3/8											
1/2											
5/8											
3/4	-	-	-	-	-	-	-	-	-	-	
*7/8	-	-	-	-	-	-	-	-	-	-	-
*1	-	-	-	-	-	-	-	-	-	-	-

\* These bolt holes are available in one hole lug only. Dimensions are in inches.

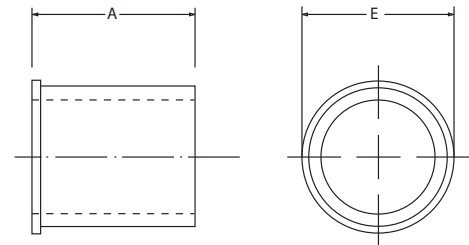
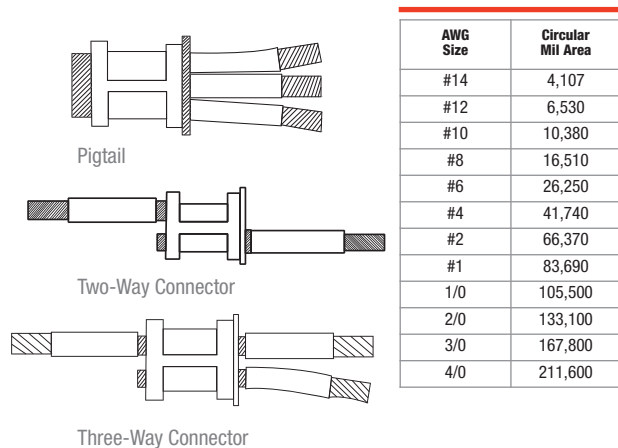
## Wire Joints for Copper Conductors

### Compression Wire Joints for Copper Conductors

All-around compression ensures high conductivity, low resistance and high pull-out values exceeding CSA requirements

#### Features

- Deal for pigtailing, tapping multiple conductors or 2-way splicing
- Form a permanent installation in minimal space
- Easily insulated
- Offer lowest installed cost
- Made of high-conductivity copper and electro-tin plated
- Colour-coded dies for positive matching and compression



Cat. No.	Conductor Range				Dimensions in. (mm)		Colour Code	Installing Hand Tools				
	Circular Mil Area		Cable Combination		A	E		TBM25S/21E TBM4BB Die Cat. No.	TBM8/8S Die Cat. No.	TBM5/5S Die Cat. No.	TBM6 and TBM6S	
	Min.	Max.	Min.	Max.							Upper	Lower
54610	19,590	27,290	3 #12 Sol. or Str.	2 #10 w/1 #12 Sol. or Str.	0.407 (10.3)	0.370 (9.4)	Blue	Included	-	-	13475	13477
54615	31,140	43,400	3 #10 Sol. or Str.	4 #10 Sol. or Str.	0.407 (10.3)	0.430 (10.9)	Grey		13461	13454	13472	13476
54620	49,530	65,560	3 #8 Sol. or Str.	1 #4 w/2 #10 Sol. or Str.	0.417 (10.6)	0.475 (12.1)	Brown	-	-	13474	-	
54625-TB	66,040	87,130	4 # Sol. or Str.	1 #2 str w/2 #12 Sol. or Str.	0.479 (12.2)	0.545 (13.8)	Green	-	-	-	-	
54630	83,480	99,990	2 #4 Sol. or Str.	2 #4 w/1 #10 Sol. or Str.	0.479 (12.2)	0.585 (14.9)	Pink	13462	13455	13475	13477	
54635	99,060	124,220	6 #8 Str.	2 #4 w/2 #8 Sol. or Str.	0.762 (19.4)	0.620 (15.7)	Black	-	-	13474	-	
54640	125,220	166,120	3 #4 Sol. or Str.	3 #4 w/2 #10 Sol. or Str.	0.762 (19.4)	0.695 (17.7)	Orange	-	-	-	-	
54645-TB	166,960	193,630	4 #4 Sol. or Str.	2 #1 w/2 #10 Sol. or Str.	0.824 (20.9)	0.770 (19.6)	Purple	13463	13456	13475	-	
54650	189,190	244,020	3 #2 Str.	2 #1/0 w/2 #8 Str.	0.887 (22.5)	0.830 (21.1)	Yellow	-	-	13473	13476	

Hand tools only.  
Tooling: pp. E4-E62  
Die Selector Chart: pp. E35-E50